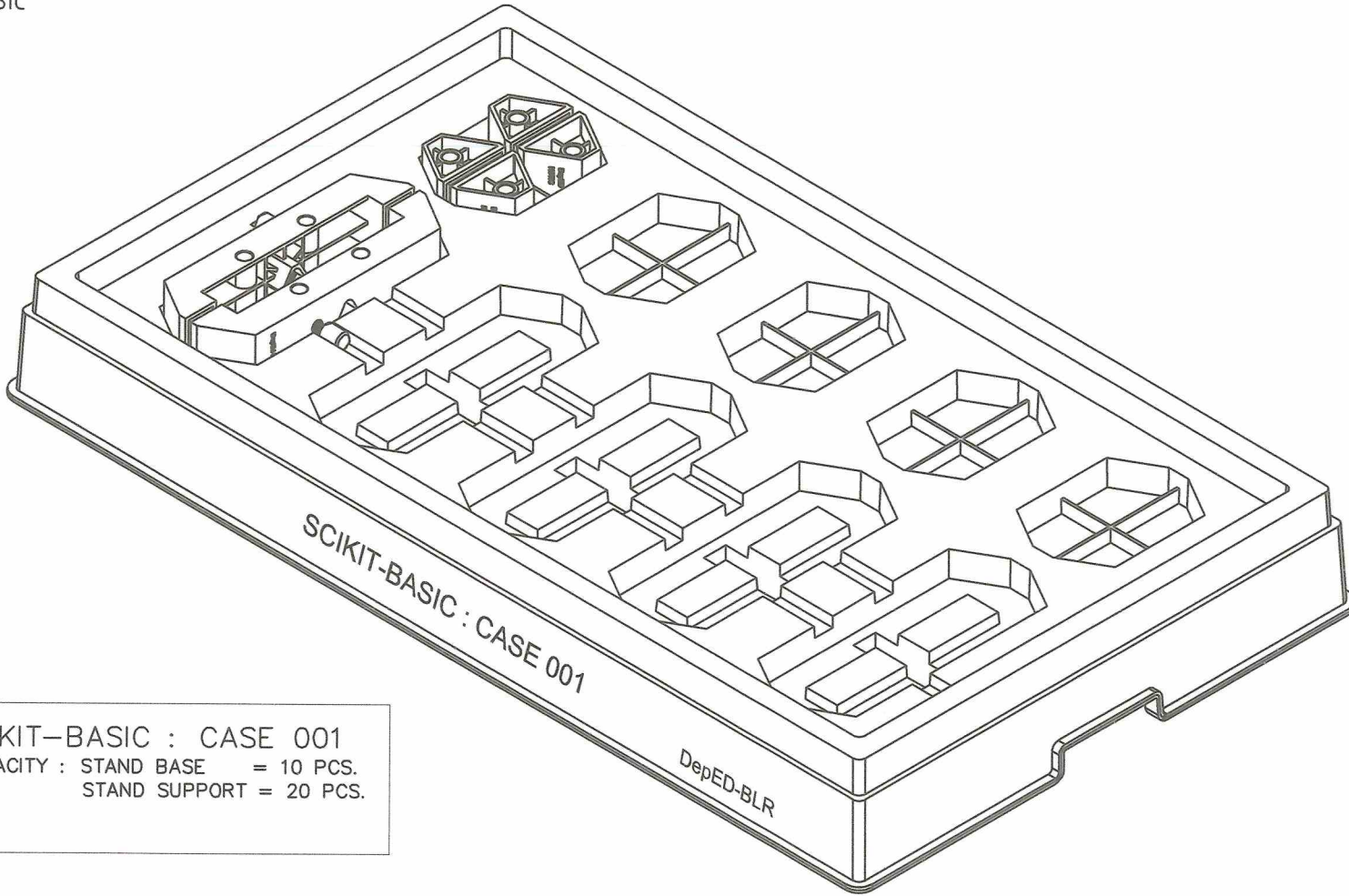


SCIKIT-BASIC



SCIKIT-BASIC : CASE 001  
 CAPACITY : STAND BASE = 10 PCS.  
 STAND SUPPORT = 20 PCS.

ISOMETRIC

GOVERNMENT PROPERTY

Date	SEPT 2021	Scale	NTS	STORAGE CASE	
Conceptualized by					
Drawn by	B.C. Lisondra	Q.C. Checked by	J.N. Arilla	Item Name	STORAGE CASE 001 SET UP
Designed by				Material	ABS THERMOPLASTIC, Color : Light Green
Recommended by	A.B. Ybanez	Approved by	R. C. La Rosa	Sheet	1/11
				File name	basic case 001
				 <b>DepED-BLR</b>	

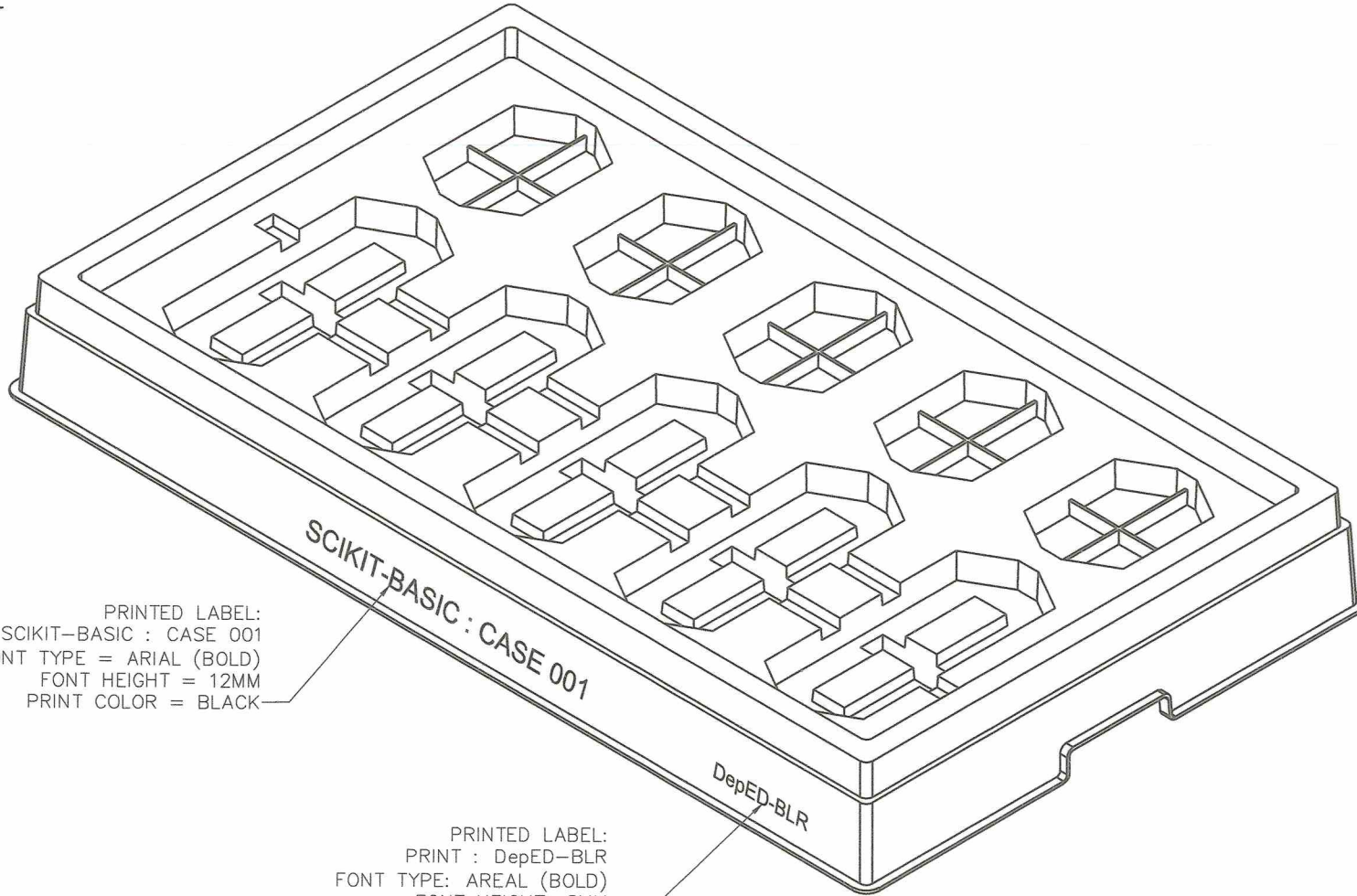
TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY

SCIKIT-BASIC



PRINTED LABEL:  
 PRINT = SCIKIT-BASIC : CASE 001  
 FONT TYPE = ARIAL (BOLD)  
 FONT HEIGHT = 12MM  
 PRINT COLOR = BLACK

PRINTED LABEL:  
 PRINT : DepED-BLR  
 FONT TYPE: ARIAL (BOLD)  
 FONT HEIGHT: 8MM  
 PRINT COLOR: RED

ISOMETRIC

GOVERNMENT PROPERTY

STORAGE CASE

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

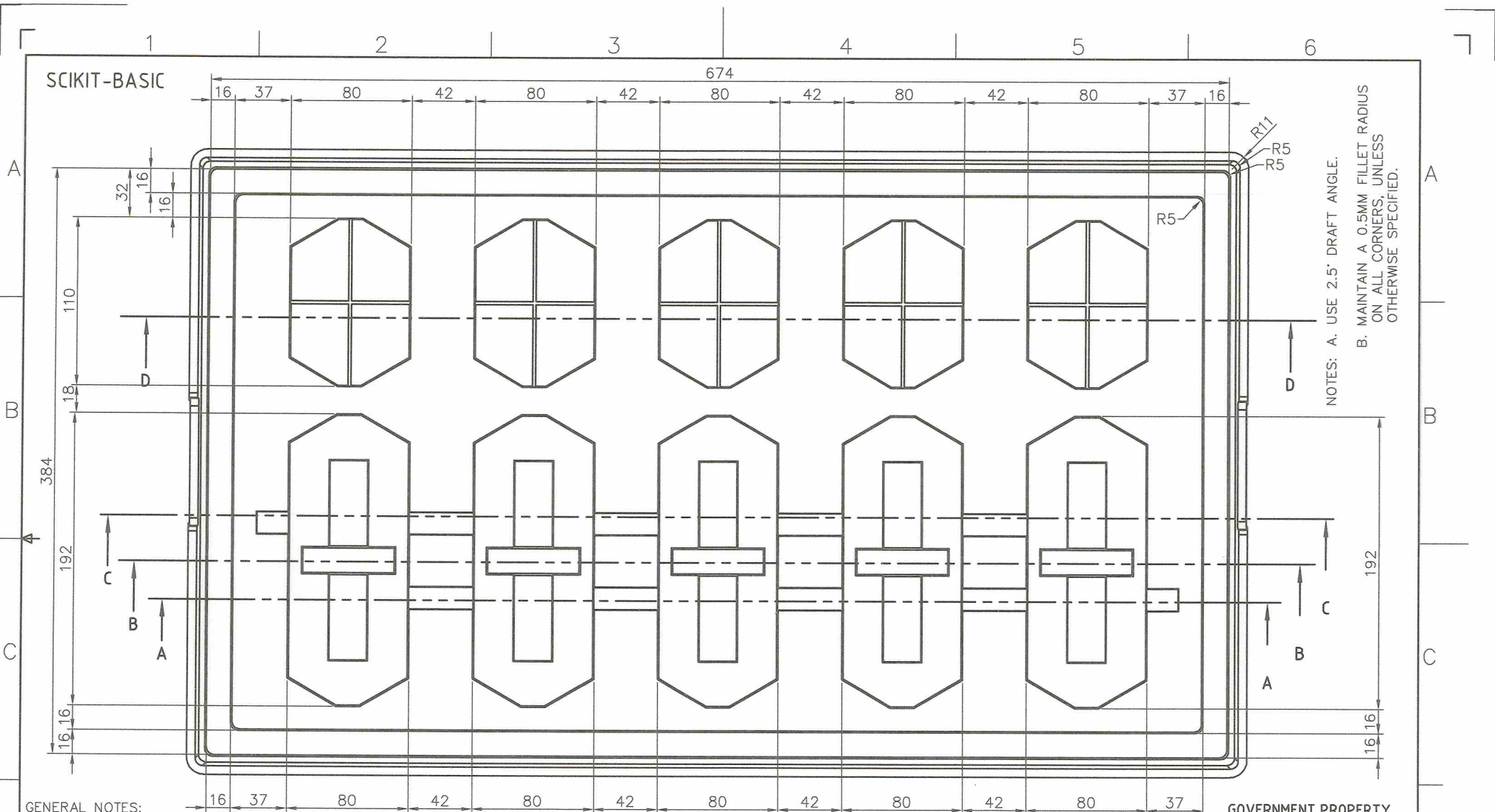
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by			
Checked by	J.N. Ariza		
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

Item Name	STORAGE CASE 001	Sheet	2/11
Material	ABS THERMOPLASTIC, Color : Light Green	File name	basic case 001
		<h1>DepED-BLR</h1>	





NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.

TOP VIEW

GOVERNMENT PROPERTY

Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m


TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

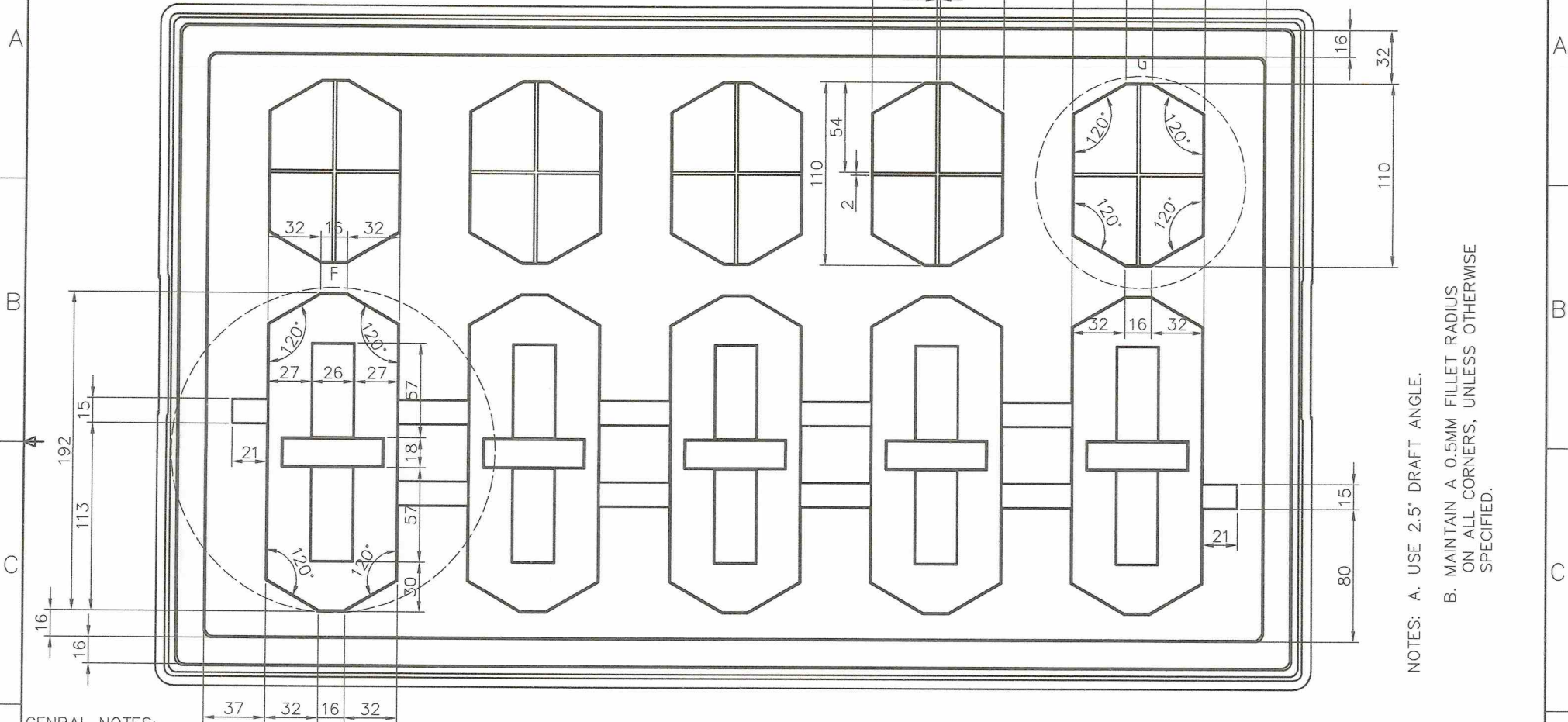
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

SYM	REVISION	DATE	BY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by	O.C. Checked by		
	J.N. Ariola		
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

<h1>STORAGE CASE</h1>	
Item Name	STORAGE CASE 001
Material	ABS THERMOPLASTIC, Color : Light Green
Sheet	3/11
File name	basic case 001
 <h2>DepED-BLR</h2>	

SCIKIT-BASIC



NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.

TOP VIEW

GOVERNMENT PROPERTY


Surface Roughness:  $\sqrt{\nabla}$  1.00 to 1.20  $\mu\text{m}$

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

TOLERANCES FOR RADIUS & CHAMFERS						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$	
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$	

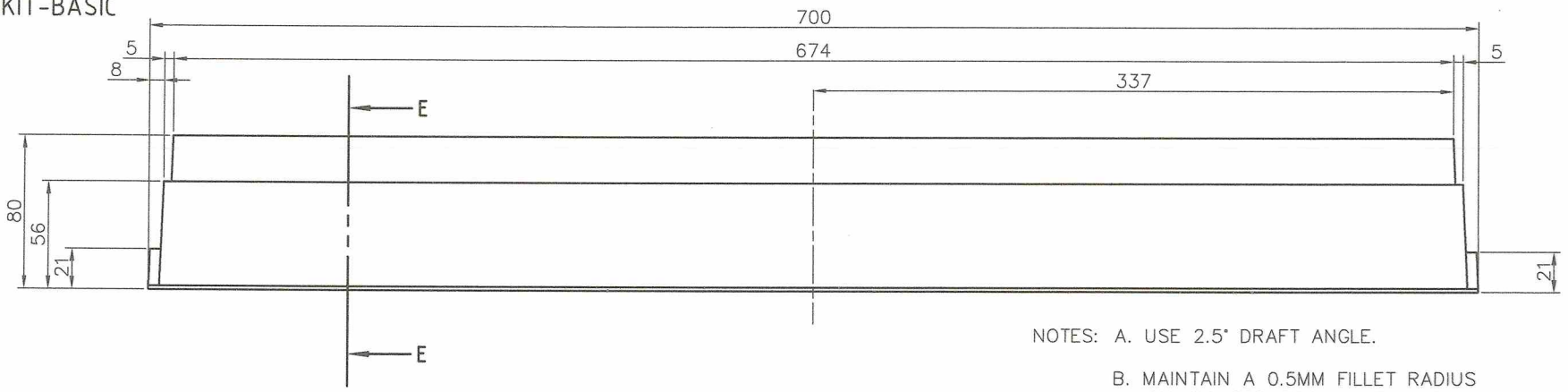
SYM	REVISION	DATE	BY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B. C. Lisondra	Item Name	STORAGE CASE
Designed by	O. C. Checked by	Material	ABS THERMOPLASTIC, Color : Light Green
Recommended by	A. B. Ybanez	File name	basic case 001
Approved by	R. C. La Rosa	 <b>DepED-BLR</b>	

D

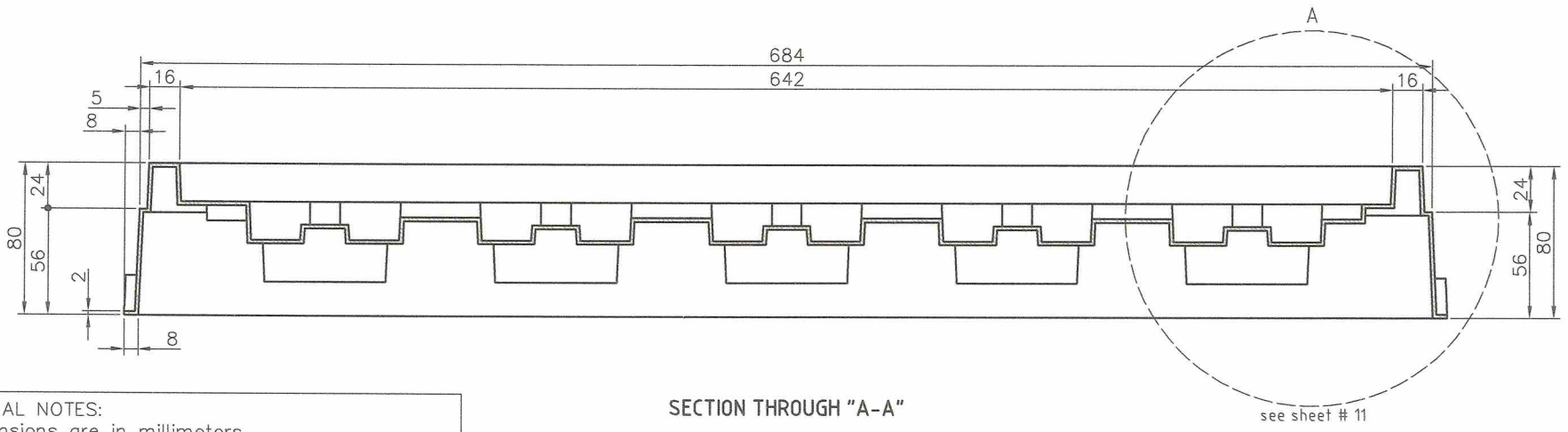
1 2 3 4 5 6

SCIKIT-BASIC



NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

FRONT VIEW




SECTION THROUGH "A-A"

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.  
 Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY

STORAGE CASE

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	STORAGE CASE 001
Designed by	J.N. Arilla	Material	ABS THERMOPLASTIC, Color : Light Green
Q.C. Checked by		File name	basic case 001
Recommended by	A.B. Ybanez	 <b>DepED-BlR</b>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

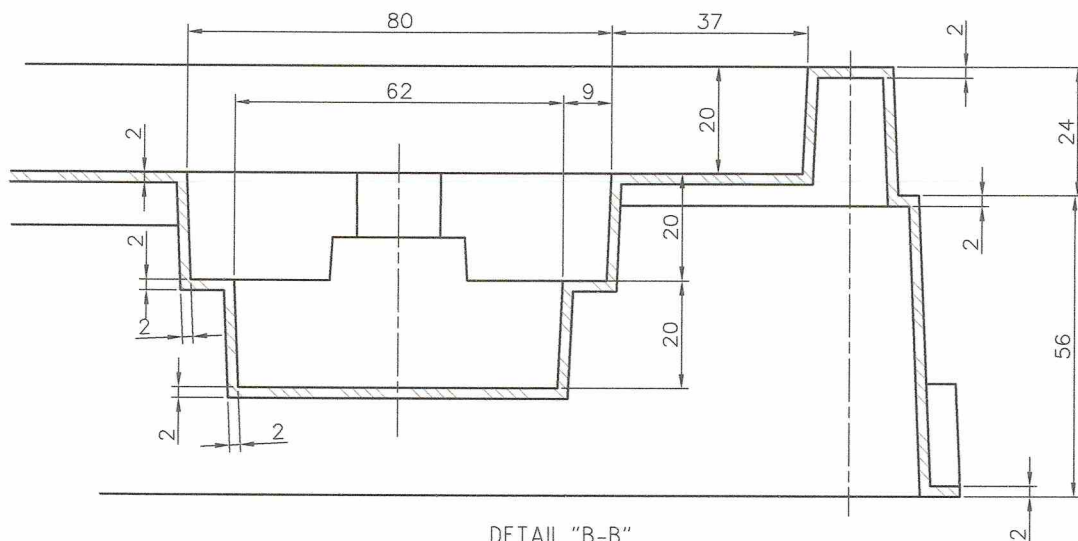
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

SYM	REVISION	DATE	BY

1 2 3 4 5 6

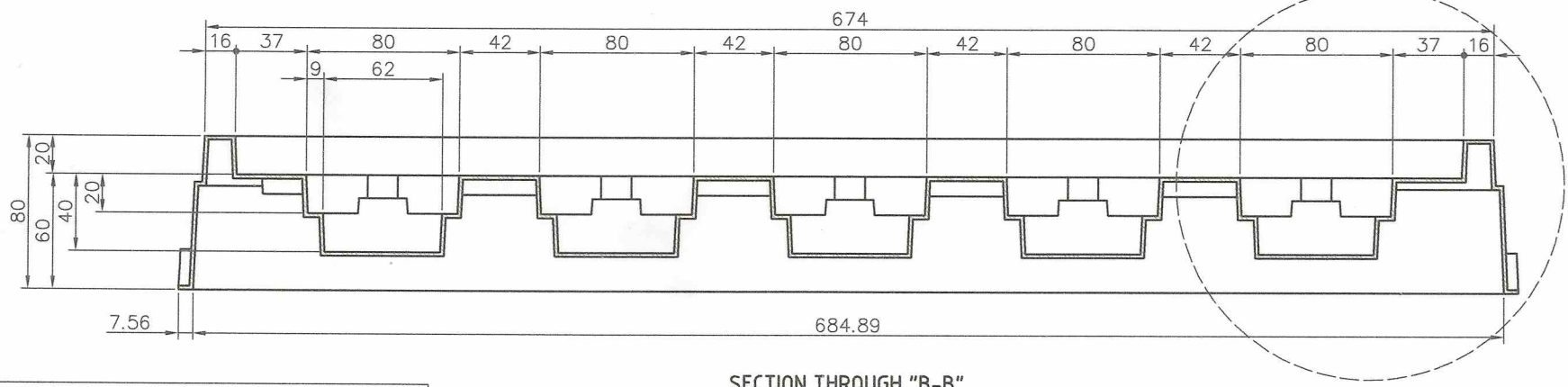


SCIKIT-BASIC



NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

DETAIL "B-B"



SECTION THROUGH "B-B"

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.  
 Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY


STORAGE CASE

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

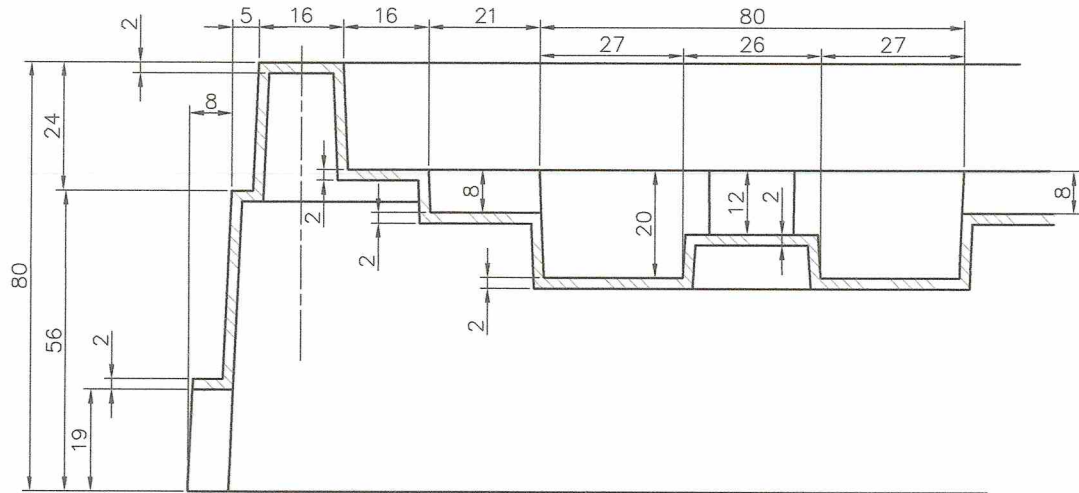
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by	Q.C. Checked by J.N. Arida		
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

Item Name	STORAGE CASE 001	Sheet	6/11
Material	ABS THERMOPLASTIC, Color : Light Green	File name	basic case 001
 <b>DepED-BlR</b>			

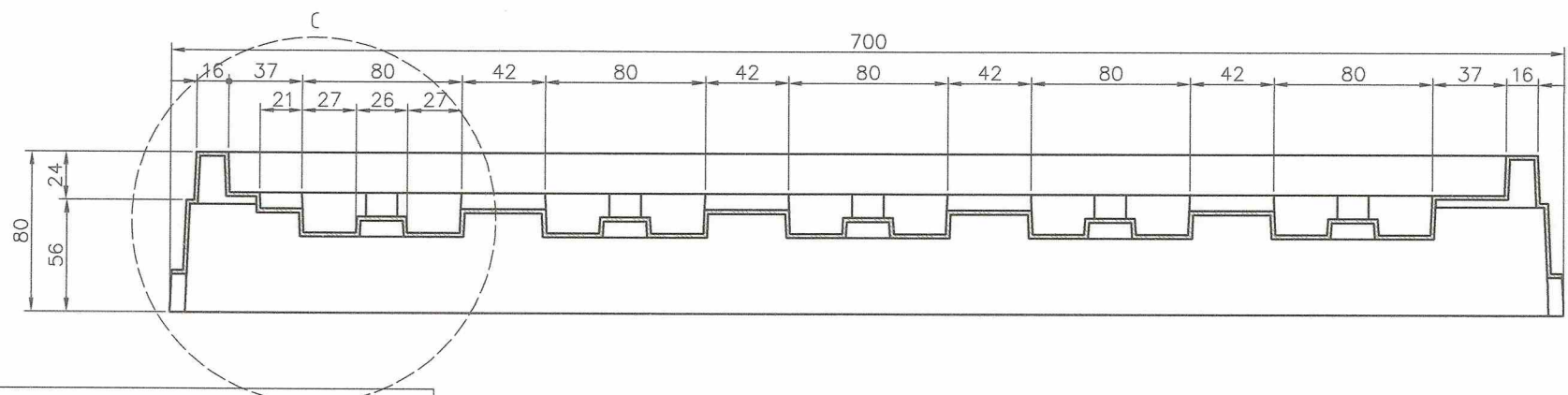
SYM	REVISION	DATE	BY

SCIKIT-BASIC



DETAIL "C"

- NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.




SECTION THROUGH "C-C"

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.  
 Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY

STORAGE CASE

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by	Q.C. Checked by J.N. Arjoja		
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

Item Name	STORAGE CASE 001	Sheet	7/11
Material	ABS THERMOPLASTIC, Color : Light Green	File name	basic case 001
		<p>DepED-BLR</p>	

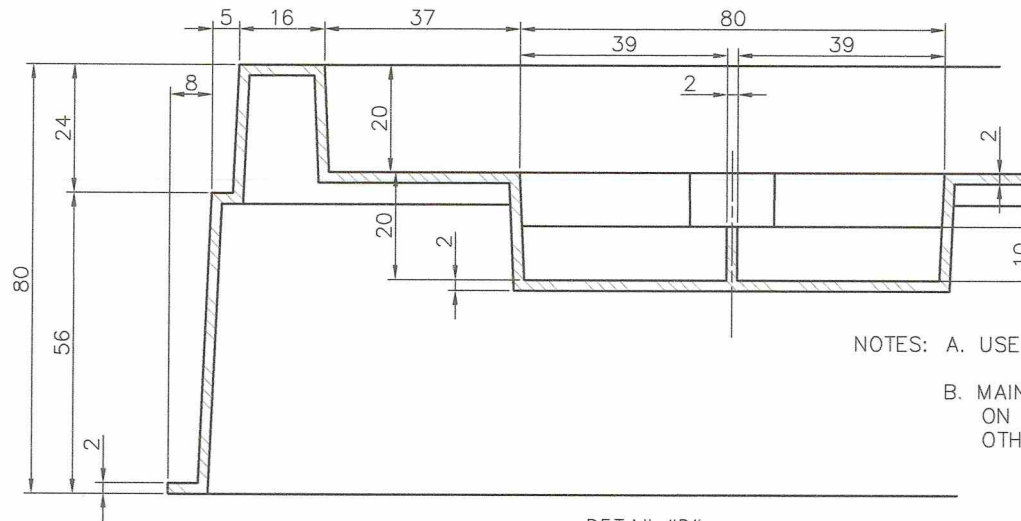
TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

SYM	REVISION	DATE	BY

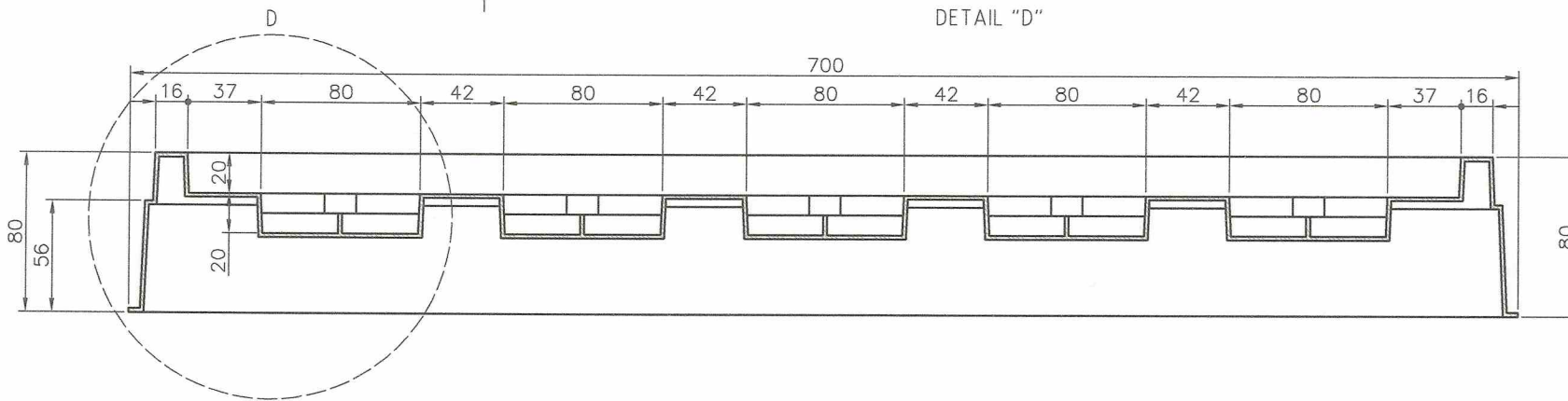
SCIKIT-BASIC



NOTES: A. USE 2.5° DRAFT ANGLE.

B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

DETAIL "D"




SECTION THROUGH "D-D"

GENERAL NOTES:  
 Dimensions are in millimeters.  
 except otherwise specified.  
 Remove sharp edges.

Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY

STORAGE CASE

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	STORAGE CASE 001
Designed by	D.C. Checked by	Material	ABS THERMOPLASTIC, Color : Light Green
	J.N. Arriola	File name	basic case 001
Recommended by	A.B. Ybanez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

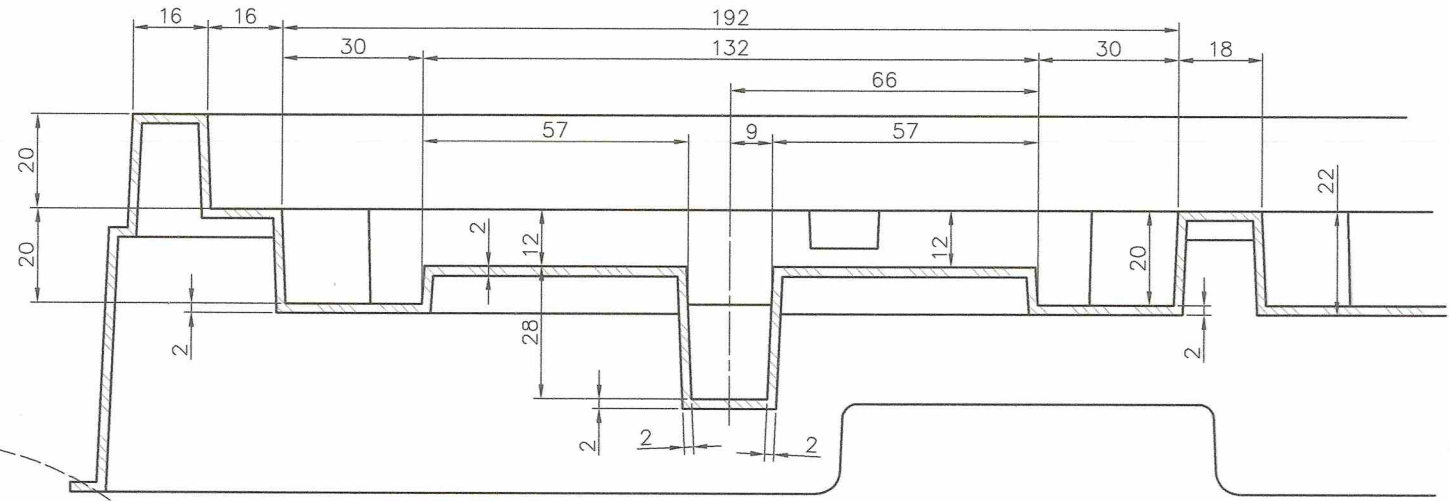
  

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

SYM	REVISION	DATE	BY

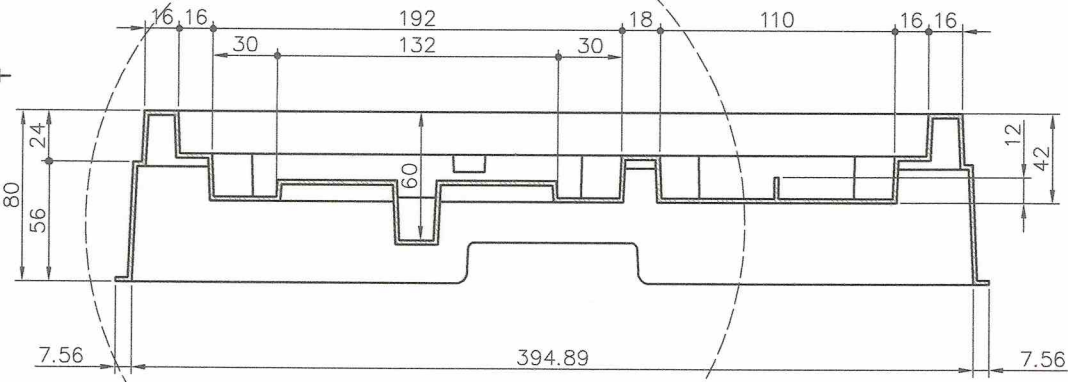


SCIKIT-BASIC



DETAIL "E"


- NOTES: A. USE 2.5° DRAFT ANGLE.  
 B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.



SECTION THROUGH "E-E"

GENERAL NOTES:  
 Dimensions are in millimeters, except otherwise specified.  
 Remove sharp edges.  
 Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	STORAGE CASE 001
Designed by		Material	ABS THERMOPLASTIC, Color : Light Green
Q.C. Checked by	J.N. Artoja	Sheet	9/11
Recommended by	A.B. Ybanez	File name	basic case 001
Approved by	R. C. La Rosa	 <b>DepED-BlR</b>	

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$

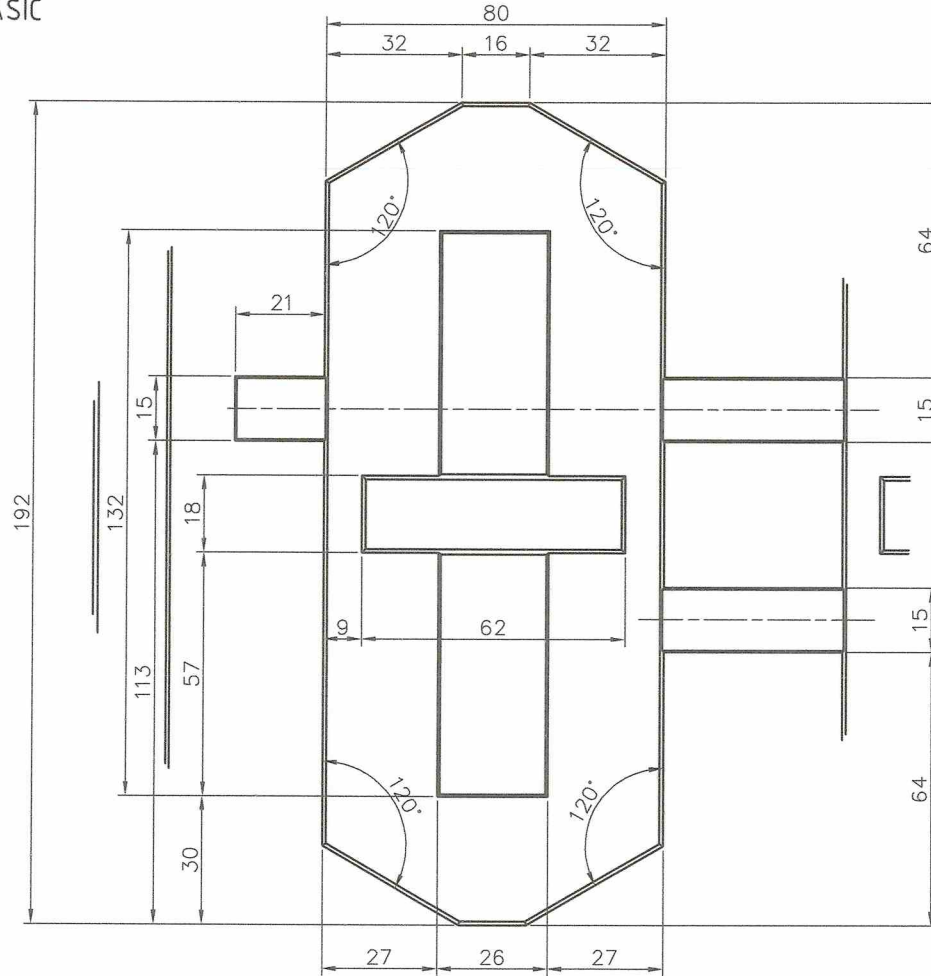
  

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

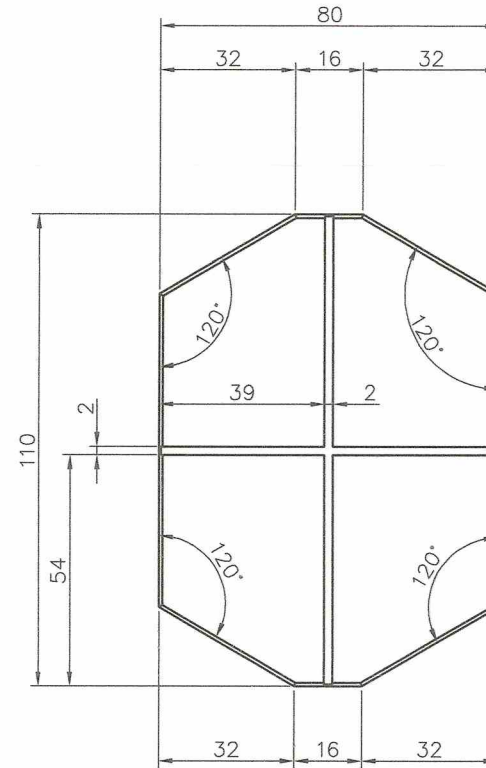
  

SYM	REVISION	DATE	BY

SCIKIT-BASIC



DETAIL "F" (TYPICAL)



DETAIL "G" (TYPICAL)

NOTES: A. USE 2.5° DRAFT ANGLE.

B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

GENERAL NOTES:  
Dimensions are in millimeters.  
except otherwise specified.  
Remove sharp edges.

Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$


  

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

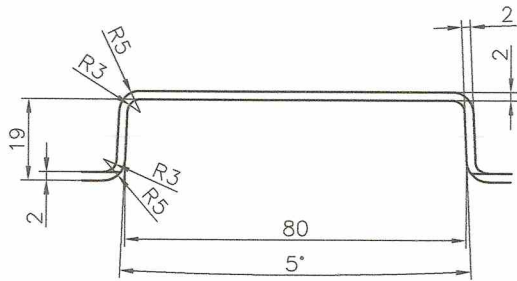
SYM	REVISION	DATE	BY

GOVERNMENT PROPERTY

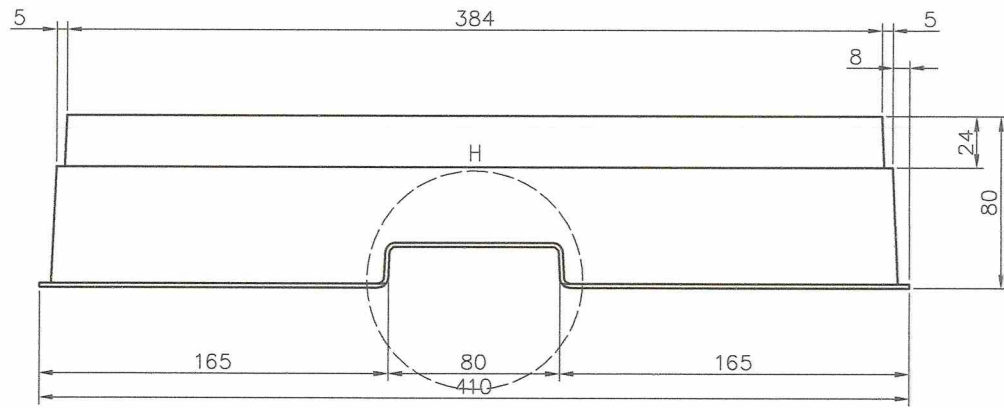
STORAGE CASE

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		Item Name
Designed by	O.C. Checked by		STORAGE CASE 001
	J.N. Arjo		Sheet
	A.B. Ybanez		10/11
	R. C. La Rosa		File name
			basic case 001
			 <p>DepED-BLR</p>

SCIKIT-BASIC



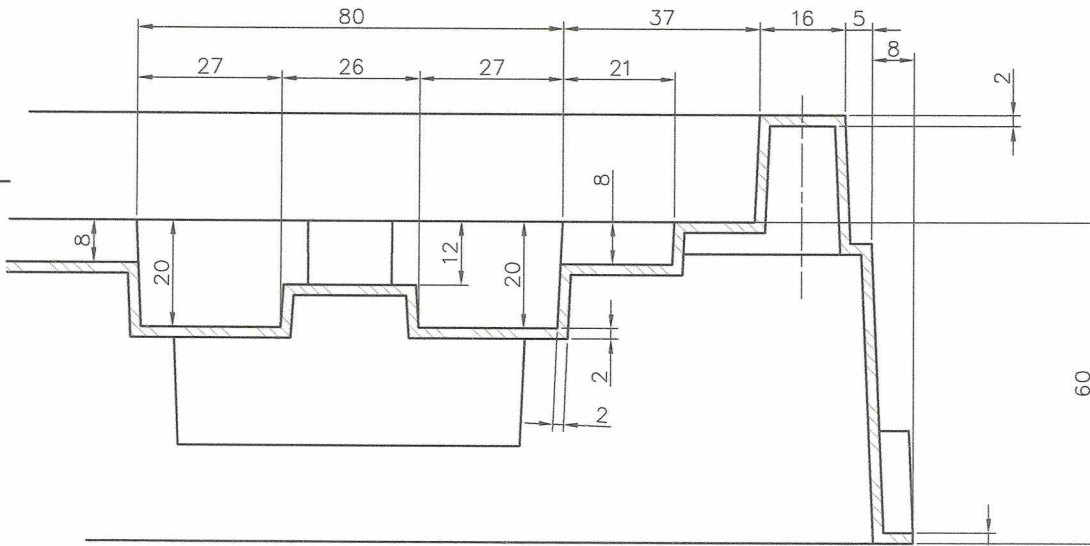
DETAIL "H"



SIDE VIEW

NOTES: A. USE 2.5° DRAFT ANGLE.

B. MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.



DETAIL "A"

NOTE: MAINTAIN A 0.5MM FILLET RADIUS ON ALL CORNERS, UNLESS OTHERWISE SPECIFIED.

GENERAL NOTES:  
 Dimensions are in millimeters.  
 except otherwise specified.  
 Remove sharp edges.  
 Surface Roughness:  $\nabla$  1.00 to 1.20  $\mu$ m

GOVERNMENT PROPERTY

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		$\pm 0.10$	$\pm 0.10$	$\pm 0.20$	$\pm 0.30$	$\pm 0.50$


TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$
Medium		$\pm 0.20$	$\pm 0.50$	$\pm 1.00$	$\pm 2.00$

SYM	REVISION	DATE	BY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by			
Checked by	J.N. Arriaga		
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

STORAGE CASE

Item Name	STORAGE CASE 001	Sheet	11/11
Material	ABS THERMOPLASTIC, Color : Light Green	File name	basic case 001



DepED-BlR