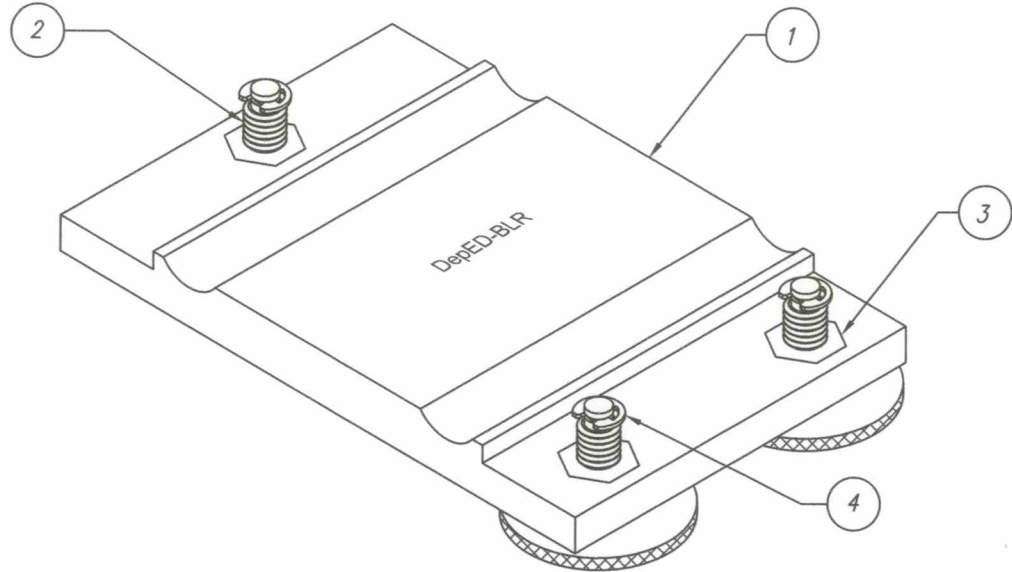


BATCH "B"



Item	Description	Qty.
1	Leveling Pad	1 pc.
2	Jack Bolt	3 pcs.
3	Molded-In Insert	3 pcs.
4	Retaining Ring	3 pcs.


LEVELING PAD ISOMETRIC VIEW

GOVERNMENT PROPERTY

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

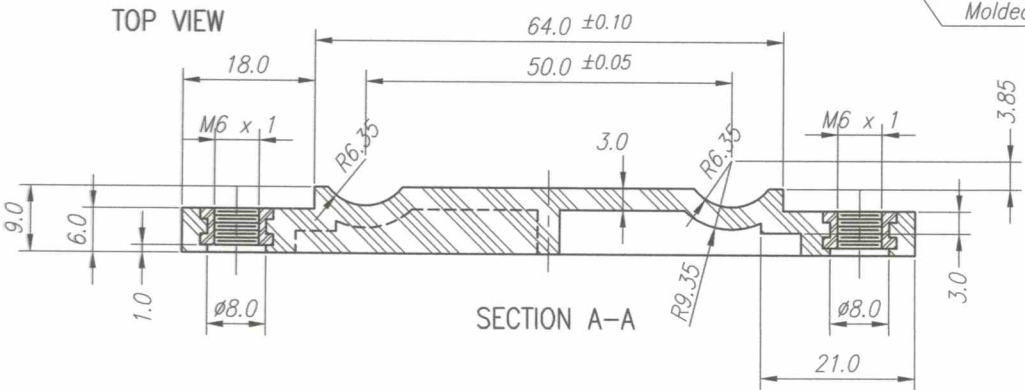
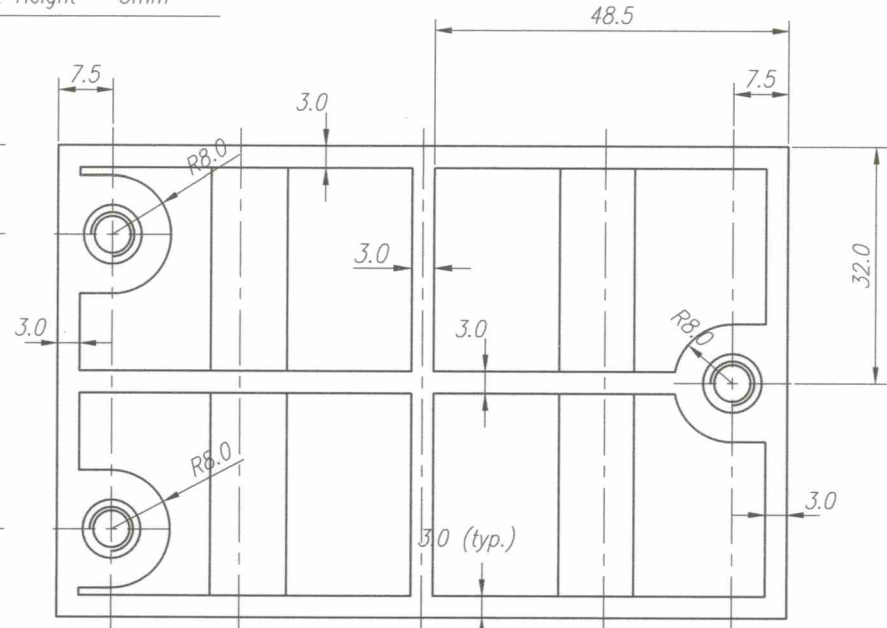
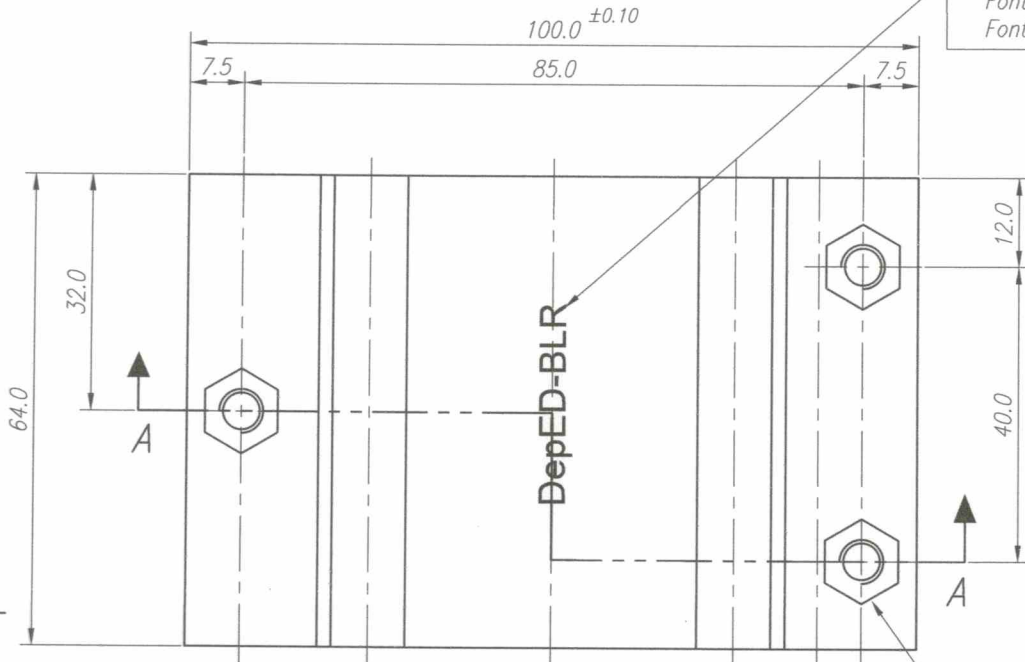
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY

Date	SEPT 2021	Scale	NTS	RAIL AND CART SYSTEM	
Conceptualized by					
Drawn by	B.C. Lisondra	Item Name	LEVELING PAD	Sheet	
Designed by		Material		File name BDcart06	
Checked by	J.N. Arioja	 DepED-BLR			
Recommended by	A.B. Ybanez				
Approved by	R. C. La Rosa				

BATCH "B"

"DepED-BLR" Marker
 Emboss Height = 0.2mm
 Font Type = Arial
 Font Height = 3mm



- * Dimensions are in millimeters except otherwise specified.
- * Smoothen sharp edges.
- * Surface Roughness @ 1.00 to 1.20 μm

GOVERNMENT PROPERTY

Date	SEPT 2021	Scale	NTS	RAIL AND CART SYSTEM	
Conceptualized by					
Drawn by	B.C. Lisondra	Checked by	J.N. Ariola	Material	ABS Thermoplastic, color Green
Designed by				File name	BDcart017
Recommended by	A.B. Ybanez			DepED-BLR	
Approved by	R. C. La Rosa				

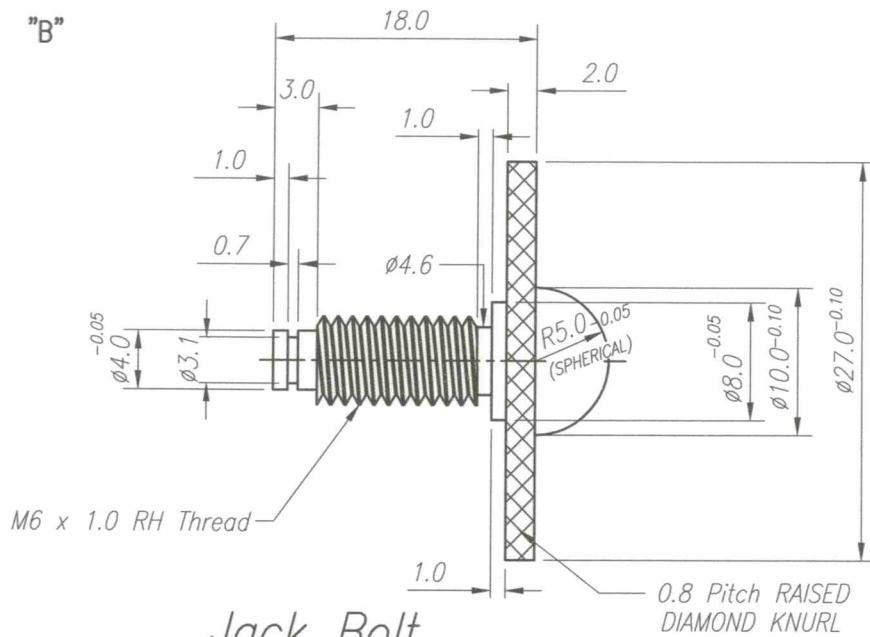
TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY



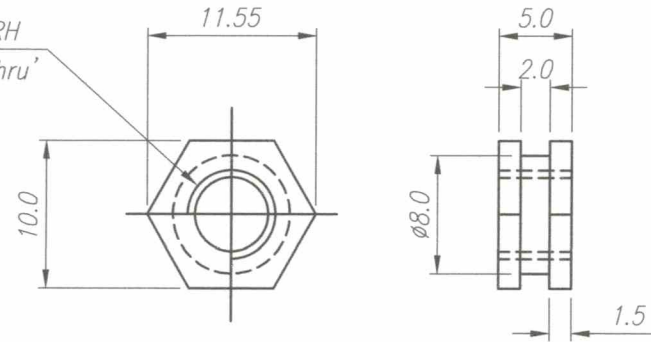
BATCH "B"



Jack Bolt

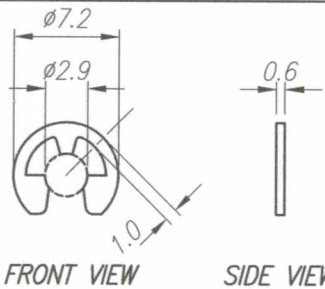
Material: Stainless Steel, AISI 304/304L or its equivalent

M6 x 1.0 RH thread thru'



Molded-in Insert

Material: Stainless Steel, AISI 304/304L or its equivalent



Retaining Ring

Material: Stainless Steel (Market Item)

- * Dimensions are in millimeters except otherwise specified.
- * File all sharp edges.
- * Surface Roughness @ 1.00 to 1.20 μm

GOVERNMENT PROPERTY

Date	SEPT 2021	Scale	NTS	
Conceptualized by				
Drawn by	B.C. Lisonda	Item Name	RAIL AND CART SYSTEM	
Designed by	J.C. Checked by	Leveling Pad Accessories	Sheet	
	J.N. Arioja	Material	AS SHOWN	File name
	A.B. Ybañez			BDcart018
Recommended by				
Approved by	R. C. La Rosa	<p>DepED-BLR</p>		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50
TOLERANCES FOR RADIUS & CHAMFERS						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	
Smooth		± 0.20	± 0.50	± 1.00	± 2.00	
Medium						

SYM	REVISION	DATE	BY