

SCIKIT-BASIC

100

6

R5

120

$\varnothing 6^{-0.05}$ or $\varnothing 6.35^{-0.05}$

TOP VIEW

236

FRONT VIEW

GOVERNMENT PROPERTY

NOTE:
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED
REMOVE SHARP EDGES

TOLERANCES FOR LENGTH GAUGING

Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

TOLERANCES FOR RADIUS & CHAMFERS

Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM

REVISION

DATE

BY

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		
Designed by		S.C. Checked by	
		J.N. Arida	
Recommended by	A.B. Ybanez		
Approved by	R. C. La Rosa		

STAND SET	
Item Name	RING WITH STEM
Material	STAINLESS STEEL ROD AISI 304/304L
Sheet	1
File name	RING
DepED-BLR	

