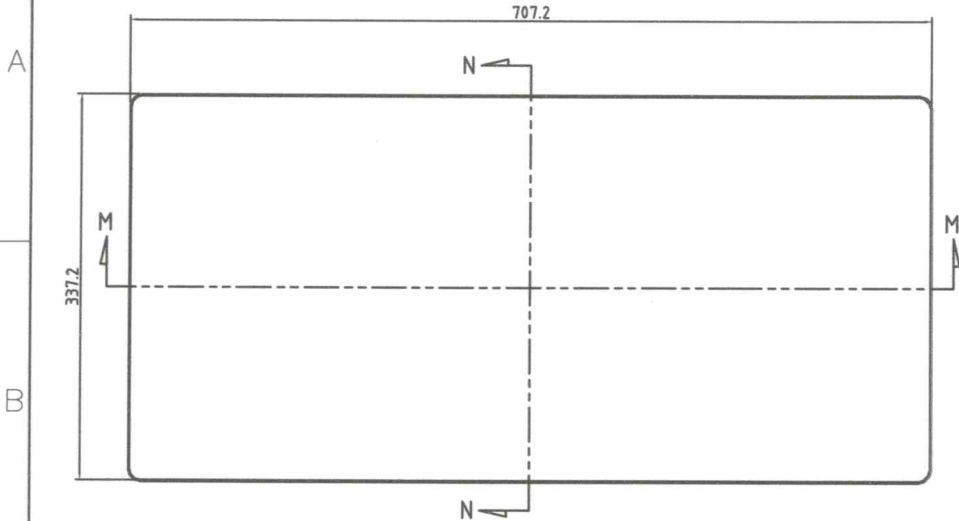
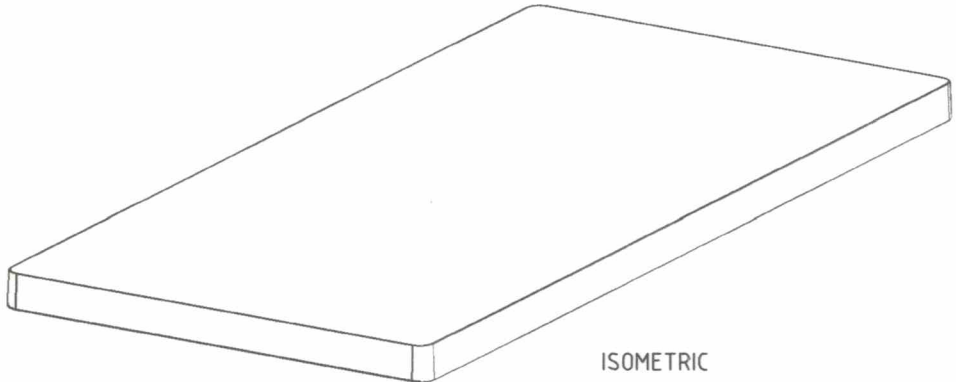


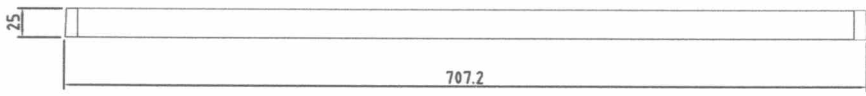
BATCH "B"



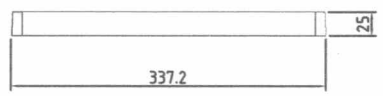
TOP VIEW



ISOMETRIC



FRONT VIEW




RIGHT SIDE VIEW

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

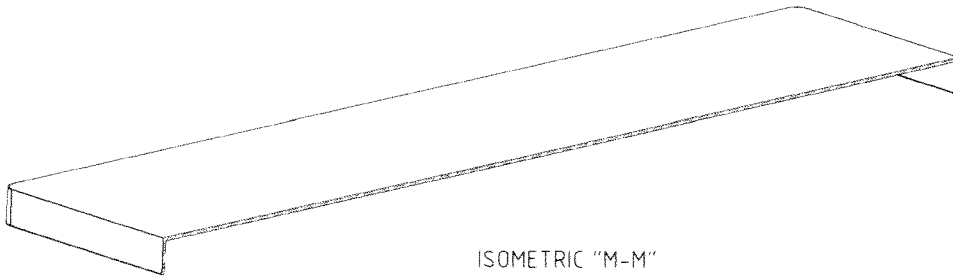
Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	COVER 003
Designed by		Material	ABS Thermoplastic, color Beige
Q.C. Checked by	J.N. Artoja	File name	SCase 003
Recommended by	A.B. Ybañez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

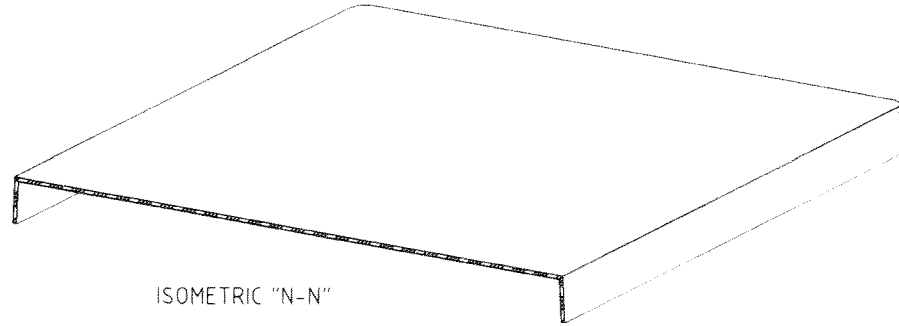
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium					

SYM	REVISION	DATE	BY

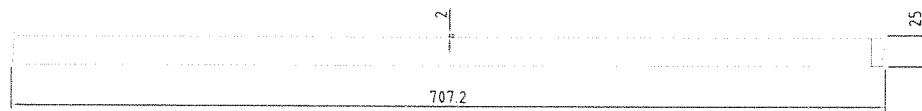
BATCH "B"



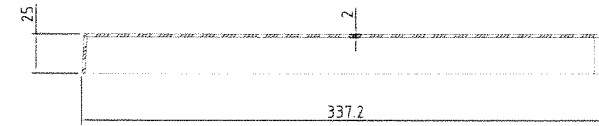
ISOMETRIC "M-M"



ISOMETRIC "N-N"



SECTION M - M



SECTION N - N

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

TOLERANCES FOR LENGTH GAUGING

Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.13	± 0.20	± 0.30	± 0.50


TOLERANCES FOR RADIUS & CHAMFERS

Grade of Accuracy	Nominal Size	Over 0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth Medium		± 0.20	± 0.50	± 1.00	± 2.00

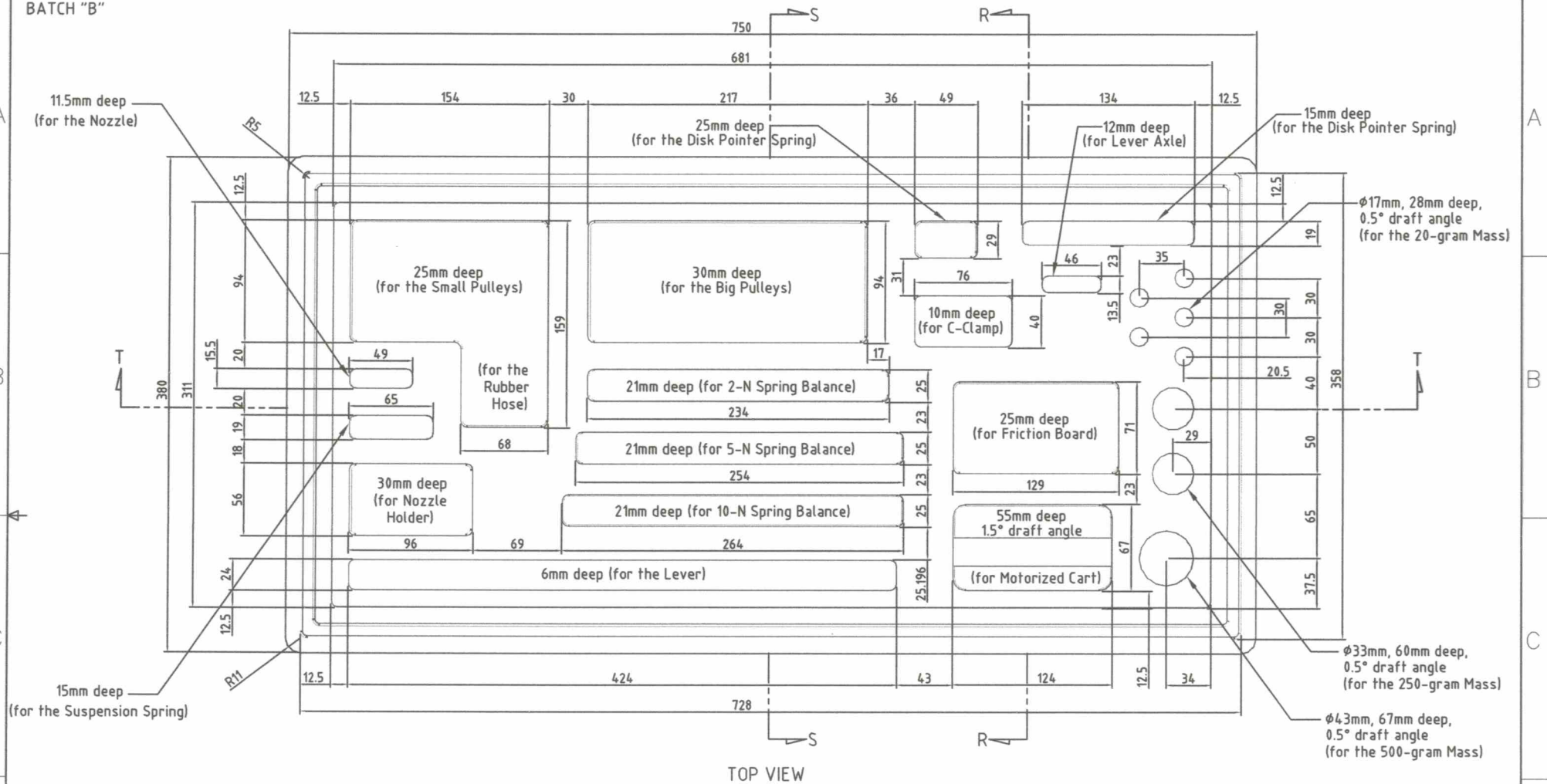
SYM REVISION DATE BY

GOVERNMENT PROPERTY

STORAGE CASES

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	COVER 003
Designed by		Material	ABS Thermoplastic, color Beige
Checked by	J.N. Artoja	File name	SCase 003
Recommended by	A.B. Ybanez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

BATCH "B"



TOP VIEW

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		Item Name
Designed by	Q.C. Checked by		CASE 003
	J.N. Arioja		Material
	A.B. Ybañez		ABS Thermoplastic, color Beige
Recommended by	R. C. La Rosa		File name
Approved by			SCase 003



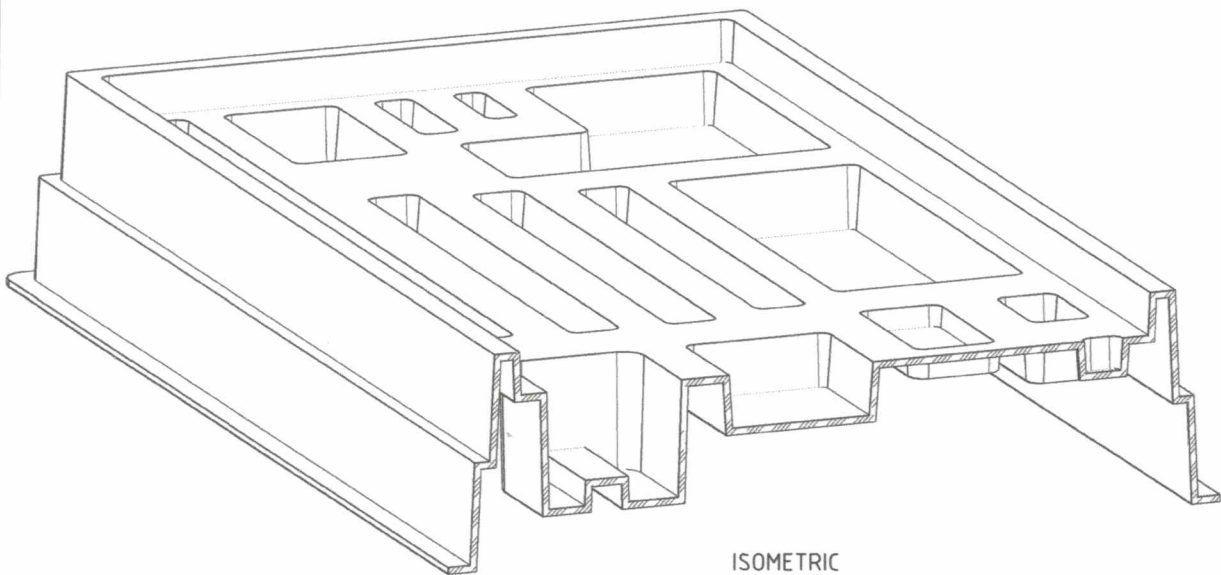
DepED-BLR

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

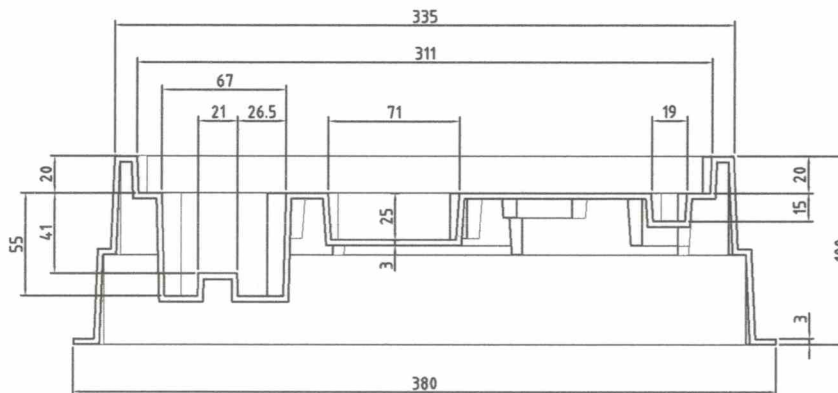
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium					

SYM	REVISION	DATE	BY

BATCH "B"




ISOMETRIC



SECTION R - R

GOVERNMENT PROPERTY

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

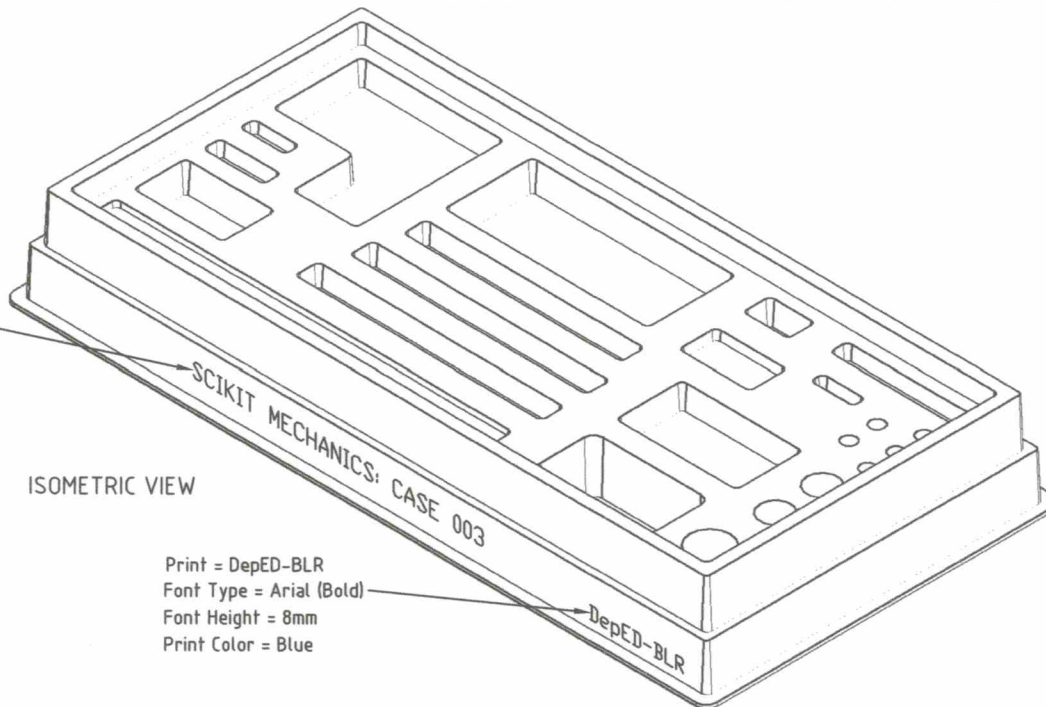
Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra		Item Name
Designed by	Q.C. Checked by	J.N. Alloja	CASE 003
		Material	ABS Thermoplastic, color Beige
		File name	SCase 003
Recommended by	A.B. Ybañez		 DepED-BLR
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

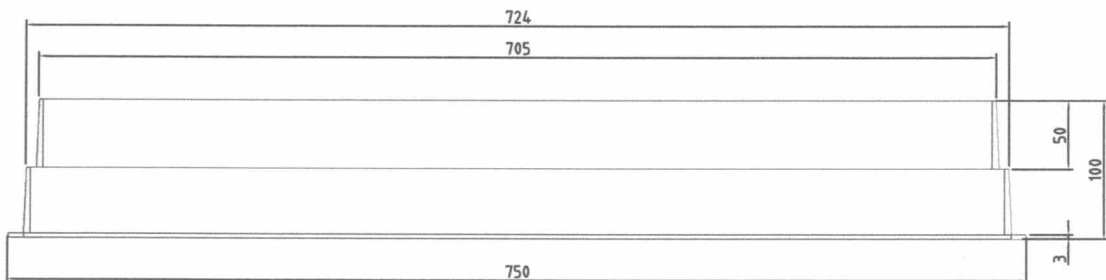
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY

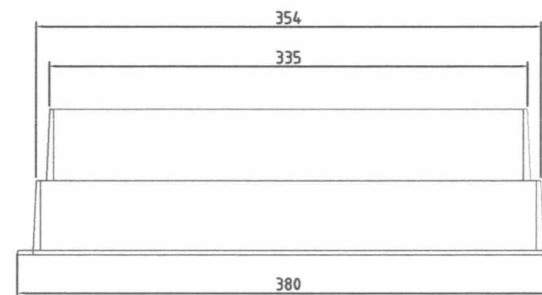
BATCH "B"



ISOMETRIC VIEW




FRONT VIEW



RIGHT SIDE VIEW

GOVERNMENT PROPERTY

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

Date	SEPT 2021	Scale	NTS	
Conceptualized by				
Drawn by	B.C. Lisondra		Item Name	CASE 003
Designed by	Q.C. Checked by		Material	ABS Thermoplastic, color Beige
	J.N. Grijoa		File name	SCase 003
Recommended by	A.B. Ybañez		 DepED-BLR	
Approved by	R. C. La Rosa			

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50
TOLERANCES FOR RADIUS & CHAMFERS						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	
Smooth		± 0.20	± 0.50	± 1.00	± 2.00	
Medium						
	SYM	REVISION	DATE	BY		

1 2 3 4 5 6

A

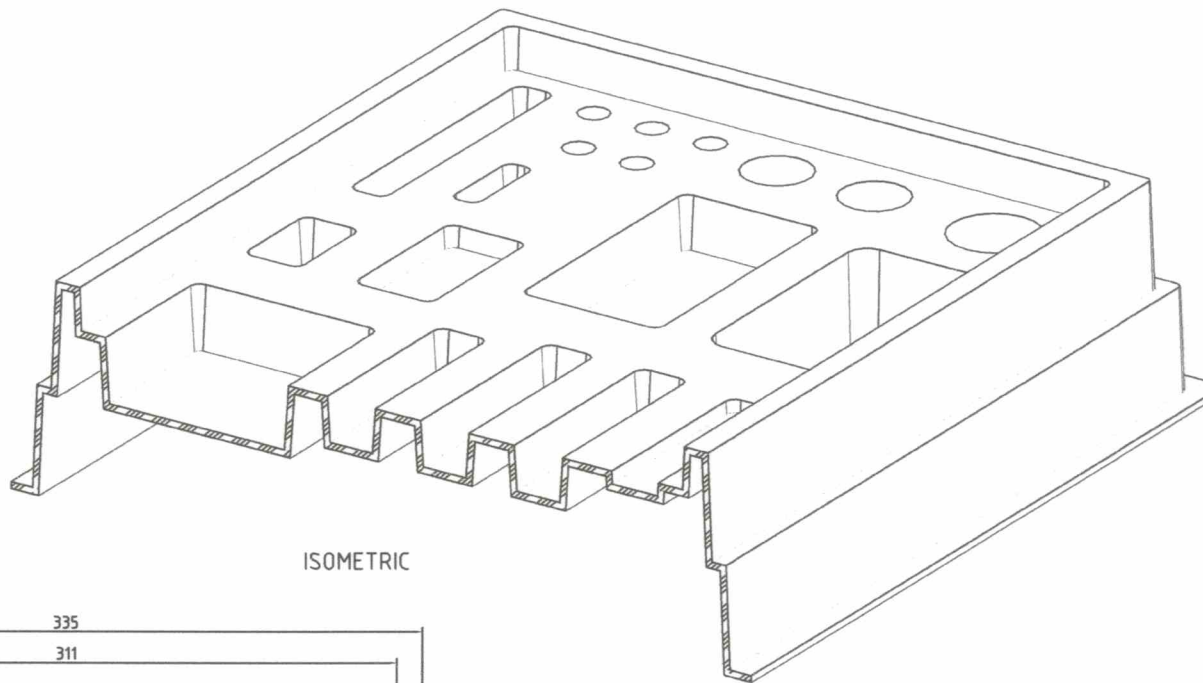
B

C

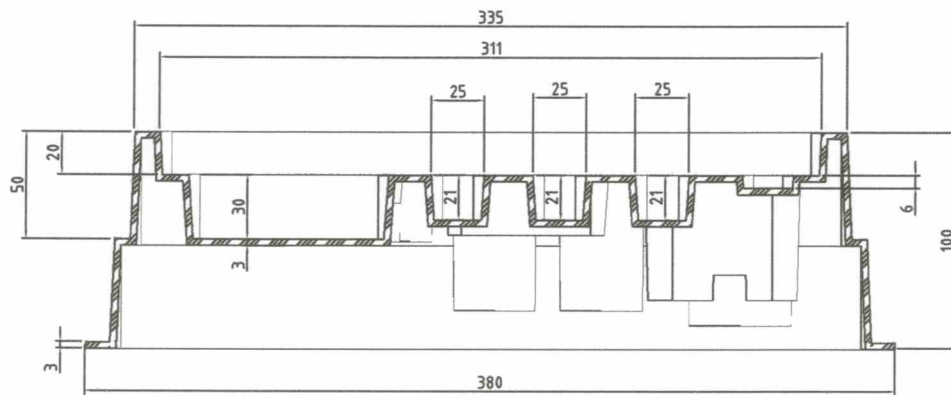
D

1 2 3 4 5 6

BATCH "B"



ISOMETRIC




SECTION S - S

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

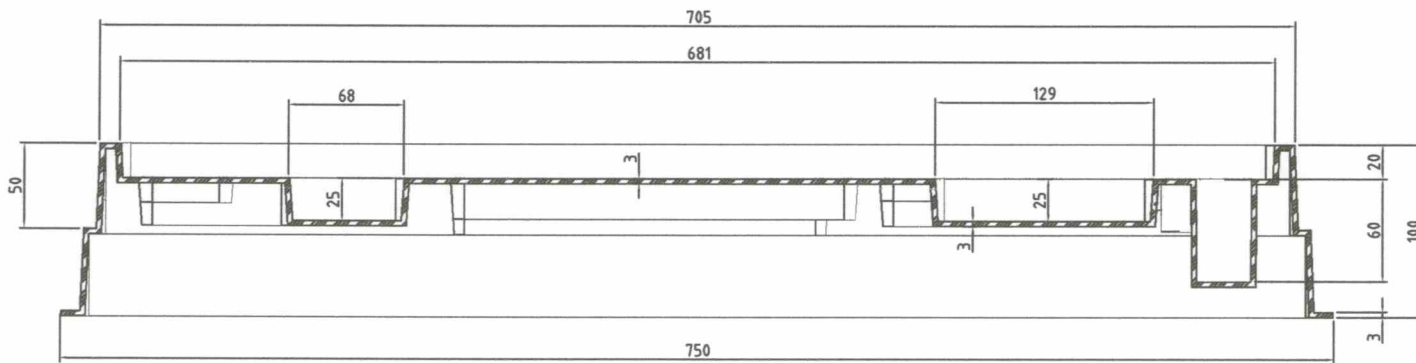
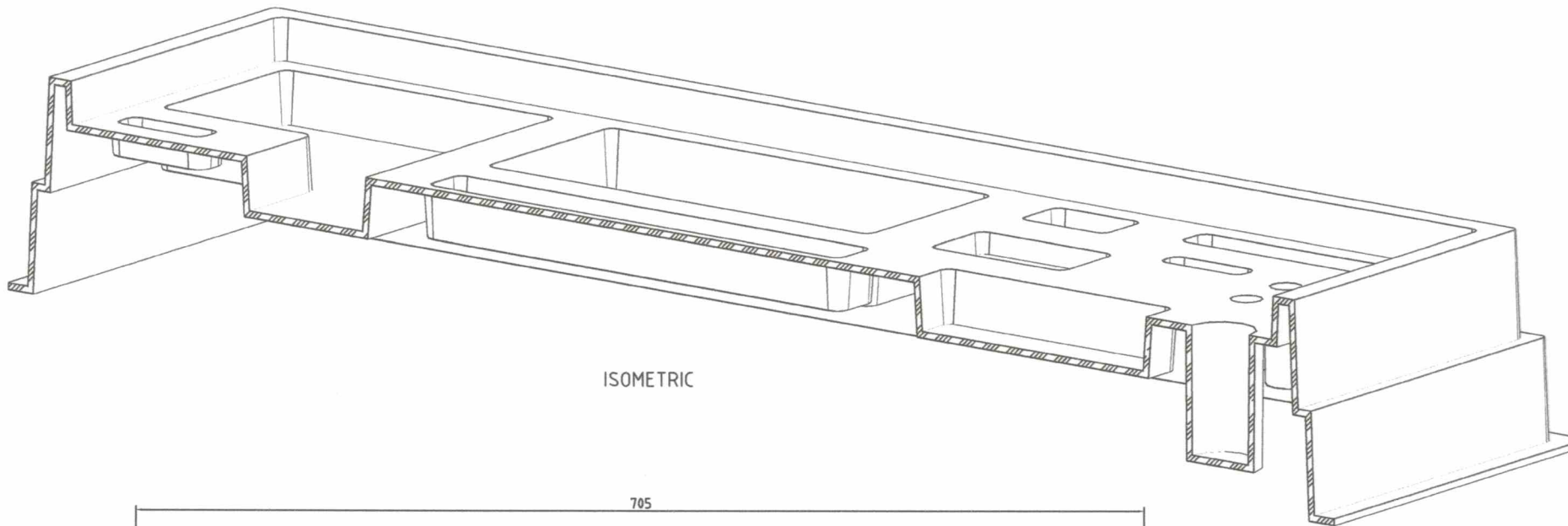
Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	CASE 003
Designed by		Material	ABS Thermoplastic, color Beige
	Q.C. Checked by	J.N. Arriola	File name
			SCase 003
Recommended by	A.B. Ybañez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium					

SYM	REVISION	DATE	BY


BATCH "B"



- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	CASE 003
Designed by		Material	ABS Thermoplastic, color Beige
Q.C. Checked by	J.N. Aricja	File name	SCase 003
Recommended by	A.B. Ybañez	 DepED-BLR	
Approved by	R. C. La Rosa		

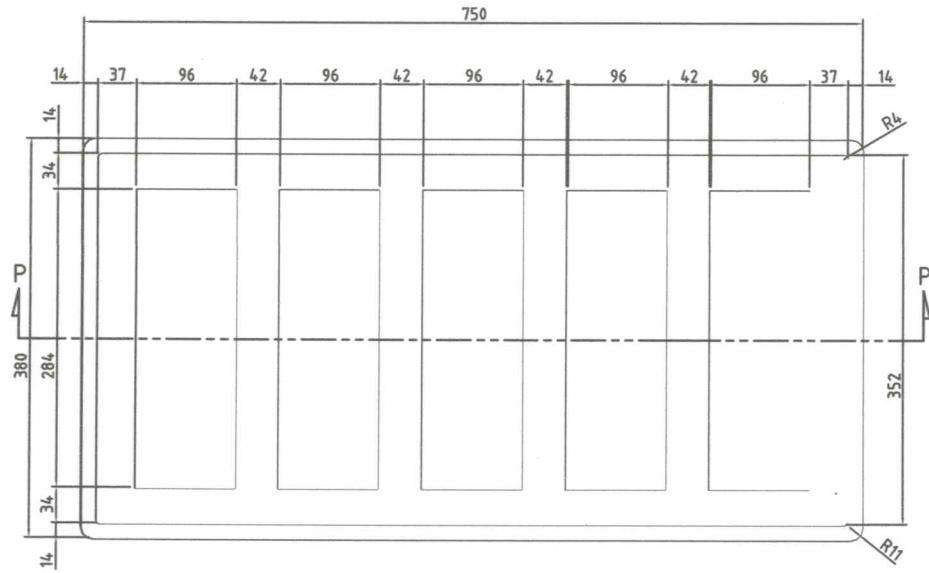
TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50
TOLERANCES FOR RADIUS & CHAMFERS						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	
Smooth Medium		± 0.20	± 0.50	± 1.00	± 2.00	
	SYM	REVISION	DATE	BY		

1 2 3 4 5 6

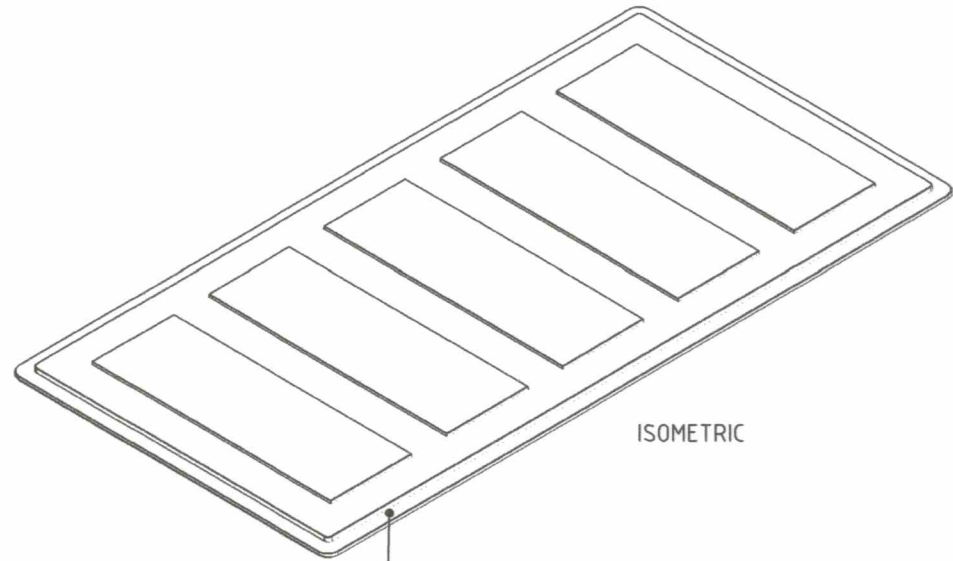
A B C D

705
681
68
129
50
25
3
20
60
100
3
750

BATCH "B"

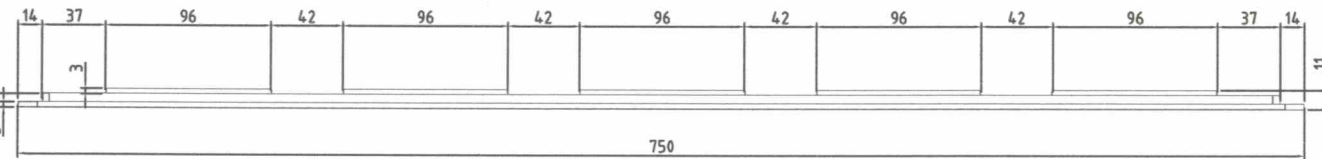


TOP VIEW

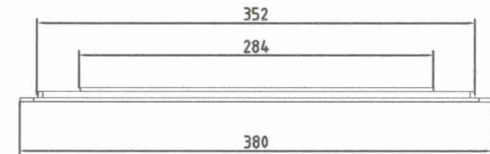


ISOMETRIC

Provide adhesive on this surface upon assembly to the case



FRONT VIEW




RIGHT SIDE VIEW

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

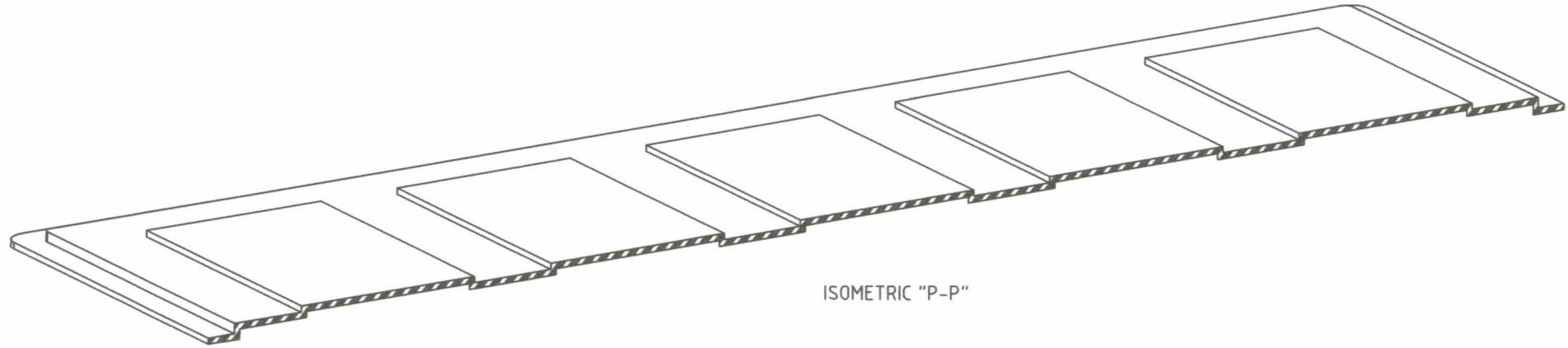
Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	BASE SHEATHING 003
Designed by		Material	ABS Thermoplastic, color Beige
Q.S. Checked by	J.N. Arjoja	File name	SCase 003
Recommended by	A.B. Ybañez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

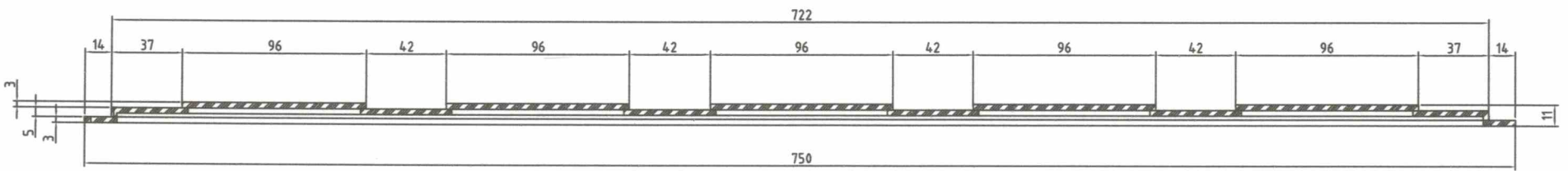
TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY

BATCH "B"



ISOMETRIC "P-P"




SECTION P - P

- ×Use a 2.5° draft angle.
- ×Maintain a 1mm fillet radius on all corners and edges unless otherwise specified.
- ×Dimensions are in millimeters except otherwise specified.
- ×Smoothen sharp edges.
- ×Surface Roughness: Smooth, free from scratches.

GOVERNMENT PROPERTY

STORAGE CASES

Date	SEPT 2021	Scale	NTS
Conceptualized by			
Drawn by	B.C. Lisondra	Item Name	BASE SHEATHING 003
Designed by		Material	ABS Thermoplastic, color Beige
Q.C. Checked by	J.N. Añejo	File name	SCase 003
Recommended by	A.B. Ybañez	 <p>DepED-BLR</p>	
Approved by	R. C. La Rosa		

TOLERANCES FOR LENGTH GAUGING						
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120	Over 120 to 400
Medium		± 0.10	± 0.10	± 0.20	± 0.30	± 0.50

TOLERANCES FOR RADIUS & CHAMFERS					
Grade of Accuracy	Nominal Size	0.5 to 3	Over 3 to 6	Over 6 to 30	Over 30 to 120
Smooth		± 0.20	± 0.50	± 1.00	± 2.00
Medium		± 0.20	± 0.50	± 1.00	± 2.00

SYM	REVISION	DATE	BY